PYROINC endoscope

High-resolution IR camera for combustion chambers with endoscope lens for temperature measurements from

800 °C to 1800 °C
PYROINC 320F, 640F and 768N endoscope
Infrared cameras for the use in combustion chambers under high temperatures

Description and application

The PYROINC endoscope is a special and very robust thermal imager series for combustion chambers that measures temperatures in real-time between 800 °C and 1800 °C. A sapphire window protects the motor focus borescope lens. The slim and robust stainless steel probe-cooling jacket can be cooled additionally with air or water.

By using an opening in the combustion chamber walls the probe lens can be inserted. Together with the automatic retraction system it is guaranteed that the system withstands the high temperatures and special requirements of the location. The front part of the probe cooling jacket is able to resist temperatures about 1800 °C with a service life between 2 and 10 years (depending on the operating conditions).

The in-camera web server allows remote access at any time. In this way, remote maintenance can be carried out or thermography data and current operating status can be called up.

The variant PYROINC 768N endoscope provides temperature measurements between 800 °C and 1800 °C in the near infrared range (NIR) from 0.8 µm to 1.1 µm. A very small diameter of the endoscope lens of only 36 mm characterizes this device variant. In this way, the camera can be inserted in already existing openings of the chamber walls for visual cameras. Both camera systems (IR and visual) can be changed easily.

Temperatures within the range from 800 °C to 1600 °C are measured with the devices PYROINC 320F and 640F endoscope. For example, these temperatures are important in rotary kilns for cement production. The cameras are sensitive around 3.9 µm.

Application examples:

- In glass melting furnaces the PYROINC 768N endoscope camera for combustion chambers is used for the temperature measurement of the glass melt and for the monitoring of the brickwork.
- In cement rotary kilns the ir camera PYROINC endoscope is used for the online temperature monitoring in the sintering area to derive control variables for the burner control.
- The PYROINC 320F/640F endoscope camera monitors recovery boiler in paper and chemical pulp factories.
PYROINC 320F, 640F and 768N endoscope
Infrared cameras for the use in combustions chambers under high temperatures

<table>
<thead>
<tr>
<th>Technical data</th>
<th>PYROINC 768N endoscope</th>
<th>PYROINC 320F endoscope</th>
<th>PYROINC 640F endoscope</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spectral range</td>
<td>0.8 µm to 1.1 µm</td>
<td>around 3.9 µm</td>
<td>around 3.9 µm</td>
</tr>
<tr>
<td>Meas. temperature range</td>
<td>800 °C to 1800 °C</td>
<td>800 °C to 1600 °C</td>
<td>800 °C to 1600 °C</td>
</tr>
<tr>
<td>Sensor</td>
<td>uncooled 2D-Si-CMOS array (768 × 576 pixels)</td>
<td>microbolometer-2D array (320 × 240 pixels)</td>
<td>microbolometer-2D array (640 × 480 pixels)</td>
</tr>
<tr>
<td>Field of view</td>
<td>74° × 59°</td>
<td>75° × 54°</td>
<td>75° × 54°</td>
</tr>
<tr>
<td>Measurement distance</td>
<td>from 1 m</td>
<td>from 1 m</td>
<td>from 1 m</td>
</tr>
<tr>
<td>Motor focus</td>
<td>yes</td>
<td>yes</td>
<td>yes</td>
</tr>
<tr>
<td>Measurement uncertainty</td>
<td>2 % of measured value in °C</td>
<td>2 % of measured value in °C</td>
<td>2 % of measured value in °C</td>
</tr>
<tr>
<td>NETD</td>
<td>&lt; 1 K (800 °C, 50 Hz)</td>
<td>&lt; 1.5 K (1000 °C, 25 Hz)</td>
<td>&lt; 1.5 K (1000 °C, 25 Hz)</td>
</tr>
<tr>
<td>Measurement frequency</td>
<td>internal 50 Hz, selectable: 50 Hz, 25 Hz, 12.5 Hz, ...</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Response time</td>
<td>internal 40 ms, selectable: 2/measurement frequency</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Interface</td>
<td>Ethernet (real-time, 50 Hz), two galvanically isolated digital inputs and two digital outputs</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Connections</td>
<td>HAN Modular (power suppy, digital inputs and outputs, Ethernet)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Weight</td>
<td>approx. 15 kg</td>
<td>approx. 10 kg</td>
<td>approx. 10 kg</td>
</tr>
<tr>
<td>Power supply</td>
<td>12 V to 36 V DC, typical 7 ... 10 VA</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Housing</td>
<td>stainless steel housing, length 1607 mm, Ø 36 mm, air or water cooling</td>
<td>stainless steel housing, length 1297 mm, Ø 60.3 mm, air cooling</td>
<td>stainless steel housing, length 1297 mm, Ø 60.3 mm, air cooling</td>
</tr>
<tr>
<td>Operating temperature of camera module</td>
<td>–10 °C to 55 °C (inner device temperature)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Storage conditions</td>
<td>–20 °C to 70 °C, max. 95 % relative humidity</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Software</td>
<td>PC control and display program PYROSOFT for Windows®, customized version on request</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Dimensional drawings PYROINC endoscope**

**Optik**

<table>
<thead>
<tr>
<th>HFOV × VFOV</th>
<th>M [m]</th>
<th>W [m]</th>
<th>H [m]</th>
<th>b [mm]</th>
<th>h [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>74° × 59°</td>
<td>1</td>
<td>1.5</td>
<td>1.1</td>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td>10</td>
<td>15</td>
<td>11</td>
<td>20</td>
<td>20</td>
</tr>
<tr>
<td>75° × 54°</td>
<td>1</td>
<td>1.5</td>
<td>1.1</td>
<td>5</td>
<td>5</td>
</tr>
<tr>
<td></td>
<td>10</td>
<td>15</td>
<td>11</td>
<td>50</td>
<td>50</td>
</tr>
</tbody>
</table>

HFOV ... Horizontal Field Of View
VFOV ... Vertical Field Of View
M ... Measurement distance
B ... Image width
H ... Image height
b ... Pixel width
h ... Pixel height
PYROSOFT

Powerful online and offline software for DIAS infrared cameras

PYROSOFT Compact

- Online data acquisition of one DIAS infrared camera
- Open and edit archived measured data and sequences
- Bitmap and video export
- Online data storage and online bitmap export
- Definition of regions of interests (ROI): points, lines and rectangle
- Generating of reports in Microsoft® Word format by integrated report function
- Context-sensitive help system (F1 key)
- Included in the scope of delivery of every PYROVIEW infrared camera

PYROSOFT Professional

- Online data acquisition – Analyze, store and export data in real-time
- Open and edit archived measured data and sequences
- Multi document structure for several documents
- Bitmap, video and text export
- Definition of regions of interests (ROI) and values of interests (VOI) with alarm calculation, histogram and trend chart
- Numerous interface possibilities for processes (PROFIBUS, PROFINET, WAGO, TCP-Socket, Text IO)
- Reporting function, context-sensitive help system (F1 key)
- PYROSOFT Professional IO offers optionally a bidirectional data interface via PROFIBUS, PROFINET, WAGO, MODBUS, OPC, TCP Socket to process control systems, controllers and other applications

PYROSOFT Automation

DIAS has developed the software PYROSOFT Automation for the integration of infrared cameras in automation processes.
- Comfortable product management with free definable document templates
- Product choice and release control can be made manually or automatically
- Different user levels for operator, tool setter and administrator
- Functionality of PYROSOFT Professional for administrators
- Automatic logging of system messages, measured data and alarms
- Easy to use and configurable user interface for application in fabrication
- Learning functions for automatic adjustment of alarm threshold
- Offline viewer for belated data analysis
- Bidirectional data interface via PROFIBUS, PROFINET, WAGO, MODBUS, OPC, TCP Socket to process control systems, controllers and other applications

PYROSOFT DAQ

For users who want to make an integration into their software environment by themselves, we offer an own online and offline DLL interface for DIAS infrared cameras.
- API (DLL) for direct data access under Windows®
- Support for DIAS IRDX file format
- Setting of data acquisition parameters and object properties
- Query of temperature values and camera information
- Functions for displaying of images and palettes as bitmap
- Online and offline function

More software packages are available, for example:
PYROSOFT MultiCam (process software for monitoring up to 8 cameras), PYROSOFT CamZone (software for programming a stand-alone camera), application specific software like PYROSOFT FDS for DIAS fire detection systems.