PYROSPOT DA 10G/DA 10GV

Pyrometer for application in glass industry

DIAS
Infrared Systems

Overview

Digital pyrometers with RS-485 interface

Features

- For temperature measurements between 75 °C and 2500 °C
- Display and keys for displaying the temperature and parameterizing

- Vario optics with aiming light, through-lens sighting or video color module
- Short response times from 1 ms
- Standard 0/4 to 20 mA temperature linear output signal

Description and applications

The digital pyrometers PYROSPOT DA 10G/DA 10GV are specially designed for industry and research applications. The devices are suitable for temperature measurement from 75 °C especially in glass industry, for example on glass surfaces, float glass or liquid glass.

The solid construction in form of a compact housing allows usage even under rough environmental conditions. With a short response time of only 1 ms (t_{95}) these pyrometers are also suitable for fast measuring processes. The vario optics realize measuring field diameters from 1.0 mm.

The integrated LED or laser aiming light or the alternative through-lens sighting enables to focus the measuring object exactly.

Use the optional integrated color video modul (DA 10GV) to monitor the aiming of the pyrometer at the measurement object.

The parameters of the pyrometer are adjustable via push-buttons and display directly on the device or by using the convenient parameterizing and evaluation software PYROSOFT Spot.

The temperature linear standard output signal of 0/4 to 20 mA allows easy implementation in existing measurement and controll systems.

The device is equipped with a galvanically isolated RS-485 interface which allows parameterizing and software evaluation even in bus systems. The connection to local area networks can be supported by an Ethernet interface box DCU^{IoP}.

Typical pyrometer application areas:

- Glass industry (in general)
- Float glass
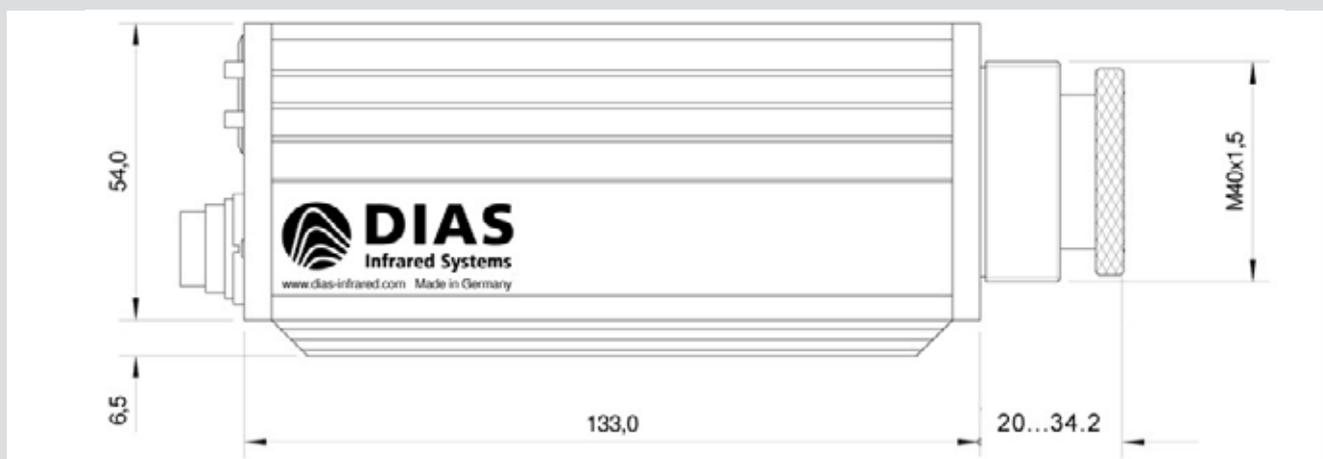- Glass bottle production
- Liquid glass
- Glass forms

Image credit: Shutterstock.de/Vasily Smirnov

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Technical data			
Type	**DA 10G/DA 10GV**	**DA 10G/DA 10GV**	**DA 10G/DA 10GV**
Measuring temperature range	75 °C to 1400 °C	100 °C to 1800 °C	500 °C bis 2500 °C
Sub temperature range	adjustable within measuring temperature range, minimum span 50 °C		
Spectral range	around 5 µm		
Optics	vario optics, measuring field diameters from 1.0 mm, distance ratio approx. up to 130 : 1		
Measurement uncertainty [1]	0.6 % of measured value in °C or 1 K [3]		
Reproducibility [1]	0.3 % of measured value in °C or 0.5 K [3]		
NETD [2]	0.2 K [4]		
Response time (t_{95})	1 ms, adjustable up to 100 s via RS-485 interface or directly at the device		
Emissivity	0.010 to 1.000, adjustable via RS-485 interface or directly at the device		
Data Storage	minimum/maximum value storage, adjustable via RS-485 interface or directly at the device		
Output	0/4 to 20 mA, switchable via RS-485 interface or directly at the device, temperature linear, max. burden 700 Ω		
Interface	RS-485 (galvanically isolated), half duplex, baudrate up to 115 kBd, data protocol Modbus RTU		
Switching output/Switching threshold	1 opto relay, R_{Burden} min. 48 Ω (galvanically isolated)/adjustable within temperature range		
Aiming	LED aiming light, laser aiming light, through-lens sighting or color video module (DA 10GV)		
Software	PYROSOFT Spot for Windows®, optional: PYROSOFT Spot Pro		
Parameters	emissivity, response time, temperature unit °C or °F, storage, sub temperature range, transmittance, ambience compensation, video parameter, adjustable via RS-485 interface or directly at the device		
User controls	aiming light push-button, four control keys, display		
Power supply	24 V DC ± 25 %, residual ripple 500 mV		
Power consumption	max. 2 W		
Operating temperature	0 °C to 70 °C		
Storage temperature	−20 °C to 70 °C		
Weight	appr. 500 g		
Dimensions	54 mm × 54 mm, length 170 mm		
Housing	compact housing with plug connector, display and push-buttons		
Protection class	IP65 (DIN 40 050, DIN EN 60529)		
CE symbol	according to EU regulations (EN 50 011)		
Scope of delivery	PYROSPOT DA 10G/DA 10GV, mounting screw nut, inspection sheet, manual, PYROSOFT Spot for Windows® (without connection cable, please order separately)		

[1] Specifications for blac body radiator T_U = 23 °C, ε = 1, t_{95} = 1 s. [2] Noise equivalent temperature difference. [3] Whichever is higher value. [4] At T_U = 23 °C, t_{95} = 100 ms, ε = 1, $T_{Object (75 °C to 1400 °C)}$ = 200 °C, $T_{Object (100 °C to 1800 °C)}$ = 300 °C, $T_{Object (500 °C to 2500 °C)}$ = 700 °C.

Dimensional drawing pyrometer (LED aiming light version)

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Vario optics					Part number			
Optics	Measuring temperature range	Target size M [mm]	Measurement distance a [mm]	Aperture D [mm]	LED aiming light	Laser aiming light	Through-lens-sighting	Color-video module
I	75 °C to 1400 °C	1.0 to 1.3	130 to 140	11.6	5109501201	5109511201	5109521201	5109531201
	100 °C to 1800°C				5109501202	5109511202	5109521202	5109531202
	500 °C to 2500 °C				5109501203	5109511203	5109521203	5109531203
II	75 °C to 1400 °C	1.3 to 1.9	170 to 190	11.6	5109502201	5109512201	5109522201	5109532201
	100 °C to 1800°C				5109502202	5109512202	5109522202	5109532202
	500 °C to 2500 °C				5109502203	5109512203	5109522203	5109532203
III	75 °C to 1400 °C	1.8 to 2.9	230 to 290	11.6	5109503201	5109513201	5109523201	5109533201
	100 °C to 1800°C				5109503202	5109513202	5109523202	5109533202
	500 °C to 2500 °C				5109503203	5109513203	5109523203	5109533203
IV	75 °C to 1400 °C	3.2 to 7.1	360 to 710	11.6	5109504201	5109514201	5109524201	5109534201
	100 °C to 1800°C				5109504202	5109514202	5109524202	5109534202
	500 °C to 2500 °C				5109504203	5109514203	5109524203	5109534203

Color video module (DA 10GV)

– PAL (50 Hz), optional NTSC (60 Hz)
– 628 × 586 pixels (PAL) or 510 × 496 pixels (NTSC)
– Composite video signal approx. 1 V_{ss} at 75 Ω (galvanically isolated)
– Target mark in size of measurement field, display of measurement, temperature, emissivity
– Exposure control automatically or manually

Detailed view: Display

The digital display shows the current measurement value and the emissivity set.

Current measurement temperature

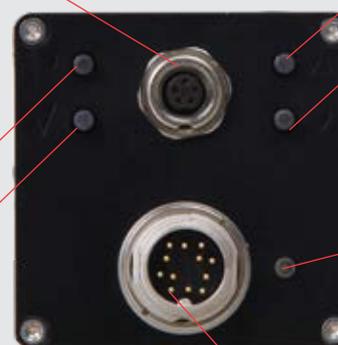Set emissivity value

Status switching output

Detailed view: Rear side of the device

The parameters can be set by using the control keys at the rear side of the device. The value set is transfered directly.

Through-lens sighting, pilot light or video connector

Keys for „Up" and „Down"

Keys for „Parameter Menu" and „Enter"

Status LED

Plug connection and interface

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Electrical, mechanical and optical accessories[1]			Order number	
Connection cable, straight plug, 12 pin	Connection cable, angulate plug, 12 pin	length 2 m length 5 m length 10 m length 20 m	3310A11111 3310A11112 3310A11113 3310A11115	3310A11131 3310A11132 3310A11133 3310A11135
Video connection cable		length 2 m length 5 m length 10 m length 20 m	3310A16521 3310A16522 3310A16523 3310A16525	
Mounting angle		adjustable	3310A21020	
Air purge adapter		stainless steel, purge air 0.1 to 0.5 bar, oil-free	3310A22020	
Vacuum flange		KF 16 with calcium fluoride window	3310A24015 3310A34031	
Mirror 90°		including air purge	3310A24110	
Power supply PSU 15		24 V DC, 0.6 A	3310A12010	
Interface module		RS-485 to USB	3310A14020	
Adapter		Video/USB	3310A14030	
TFT display/TFT display industrial		3.5" with 2 m cable	3310A16110/3310A16120	
Ethernet Interface-Box DCU[IoP]		for the connection in local networks and parameterizing	3310A13500	

[1] More accessories available.

Selected accessories

Mounting angle, adjustable
Order number: 3310A21020

Ball and socket mounting
Order number: 3310A21025

Cooling jacket
Order number: 3310A23031

Cooling plate
Order number: 3310A23020

Air purge unit
Order number: 3310A22020

Ethernet interface box DCU[IoP]
Order number: 3310A13500

ISO 9001
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Quality Management System
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